

Innovating Together



RIGEL SafeTest 60

electrical safety analyser

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Limited Warranty & Limitation of Liability

Rigel Medical, part of the SEAWARD GROUP guarantees this product for a period of 1 year. The period of warranty will be effective at the day of delivery.

Calibration Statement

The Rigel SafeTest 60 hand-held electrical safety analyser is fully calibrated and found to be within the specified performance and accuracy at the time of production. The Seaward Group provides its products through a variety of channels, therefore it may be possible that the calibration date on the provided certificate may not represent the actual date of first use.

Experience has indicated that the calibration of this instrument in not effected by storage prior to receipt by the user. We therefore recommend that the recalibration period be based on a 12 month interval from the first date the unit is placed in to service.

Date received into service; / / .

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Due to a policy of continuous development the SEAWARD GROUP reserves the right to alter the equipment specification and description outlined in this publication without prior notice and no part of this publication shall be deemed to be part of any contract for the equipment unless specifically referred to as an inclusion within such contract.

Disposal of old product



The Rigel SafeTest 60 has been designed and manufactured with high quality materials and components, which can be recycled and reused.

Please familiarise yourself with the appropriate local separate collection system for electrical and electronic products or contact your local supplier for further information.

Please dispose of this product according to local regulations. Do not dispose of this product along with normal waste material. By offering your old products for recycling, you will help prevent potential negative consequences for the environment and human health.

Statement of Conformity

This product is manufactured by:

Seaward Electronic Ltd, Bracken Hill, South West Industrial Estate, Peterlee, County Durham, SR8 2SW, UK

As the manufacturer of the apparatus listed, we declare under our sole responsibility that the product:

Rigel SafeTest 60 - Electrical Medical Safety Analyser

Conforms with the relevant Directives and conformity is indicated by the symbol ${\bf C\!C}$, i.e. "Conformité Européenne"

Seaward Electronic Ltd. is registered under BS EN ISO9001 Certificate No.: Q05356.

A copy of the Declaration of Conformity and a copy of our ISO certificate are available in the Support & Resources area of the Seaward website <u>www.seaward.co.uk</u>".

Index

1	Introdu	ction	6 -
1	1 Ke	y Features	6 -
1	2 Rig	el SafeTest 60 includes:	6 -
1	3 Int	erfaces	7 -
1	4 Op	tional Accessories	8 -
1	5 Un	ique use of ICONS	8 -
2	Getting	Started	10 -
2	.1 Set	ting your language and preferred test standard	10 -
3	Earth b	ond testing	11 -
4	IEC 606	01 LEAKAGE testing	13 -
4	.1 Dis	playing mains voltage, frequency and load current	15 -
5	IEC 623	53 LEAKAGE testing	15 -
6	NFPA-9	9 LEAKAGE testing	17 -
7	IEC 610	10 TOUCH LEAKAGE & VOLTAGE testing	19 -
8	Minimi	se your power breaks in IEC 60601	21 -
9	Insulati	on testing	22 -
10	POINT	TO POINT testing	23 -
11 WARNING MESSAGES - 24			24 -
12	About_		25 -
13	Mainta	ining the Rigel SafeTest 60	26 -
1	.3.1 Cle	aning the Analyser	26 -
1	.3.2 Us	er Maintenance	26 -
1	.3.3 Re	turn Instructions	26 -
10	Technic	al Specifications	28 -
Арр	oendix A	Pass / Fail Limits of IEC 60601-1	30 -
Арр	oendix B	Pass / Fail limits of IEC 62353	31 -
Арр	oendix C	Pass / Fail limits of IEC 61010	32 -
Appendix D IEC 60601-1 Measuring Device 3			33 -

User Notes

These operating instructions are intended for the use of adequately trained personnel.

Environmental Conditions

The SafeTest 60 has been designed to be operated in a dry environment, at a temperature of 0 to 40 degrees C without moisture condensation, and at an operating altitude 0 - 2000m.

The SafeTest 60 has a protection rating of IP40 and is rated for operation at pollution degree 2 according to IEC 60529.

The following symbols are used in these operating instructions and on the Rigel SafeTest 60.

Safety Notes



If the SafeTest 60 is used in a manner not specified by these operating instructions then the protection provided may be impaired.



Only accessories recommended or approved by the manufacturer should be used with the SafeTest 60.

Do not connect the SafeTest 60 to electrical circuits with nominal voltage greater than CAT II 300 V AC/DC.



Do not touch test probes beyond the hand barrier on the test probe.

The SafeTest 60 may apply high voltage or mains power to the appliance under test. Do not touch conductive parts of the appliance while tests are active.



Do not open the SafeTest 60, no user serviceable parts.



Do not operate the SafeTest 60 in an explosive gas or dust environment.



The SafeTest 60 and all associated cables and leads must be checked for signs of damage before equipment is operated. Do not use if there are signs of damage.



Where safe operation of the SafeTest 60 is no longer possible it should be immediately shut down and secured to prevent accidental operation.

It must be assumed that safe operation is no longer possible:

- if the instrument or leads show visible signs of damage or
- the instrument does not function or
- after long periods of storage under adverse environmental conditions.



To verify the correct operation of the unit, perform test functions using a known appliance or checkbox or return the unit to an approved agent for service.



Symbol used for tips and guidance notes in this manual.

1 Introduction

The Rigel SafeTest 60 is a dedicated medical safety analyser, ideal for testing high volumes of basic medical and laboratory equipment. A robust and reliable design ensures that the SafeTest 60 can withstand a busy schedule of testing medical equipment that does not require patient lead testing, such as beds, hoists, infusion pumps, CPAP's and centrifuges etc.

With a large colour display and a colour-coded user interface, it's easy to select the required tests with a single key press, whilst a fast step-through of the test routine makes the testing process speedy and dependable. Whilst small, the SafeTest 60 includes a range of safety tests to enable compliance with a range of international safety standards, including leakage testing to IEC 60601, 62353 and 61010, earth bond testing to 62353 and 61010 (Annex F).

Full manual control offers the benefit of executing only those specific tests that are required and provide the user with full control of the power cycles, making testing simple, easy and fast. An automatic warning of secondary earth/ground paths ensures users are made aware when invalid readings are made, thus ensuring correct and accurate test results first time, every time.

1.1 Key Features

- Compact, robust and portable design
- Fast step-through of test routines with minimised power breaks
- Manual control of fault conditions
- Tests to a range of international standards including IEC 60601, 62353, 61010 and NFPA-99
- Insulation testing to IEC 62353
- Large colour display with clear read-out
- Secondary earth warnings to ensure valid test setup
- Accurate high current, low energy earth bond testing
- Supplied with free, protective carry case
- Multi voltage operates on any mains supply between 90-264V / 48-64Hz

1.2 Rigel SafeTest 60 includes:

- Calibration certificate
- Carrying case
- Bond test probe with clip
- Detachable mains cable
- Electronic instruction manual (from website)
- Quick start guide





1.4 Optional Accessories

- Earthbond cable 44B154
- Carry case

410A950

1.5 Unique use of ICONS

The Rigel SafeTest 60 features a hi resolution colour graphic back lit display provides a unique user experience and to help guide the user through the different test steps.

Below are of some of the icons used in the Rigel SafeTest 60:



Select EARTH BOND TESTING



Select LEAKAGE TESTING



Select INSULATION TESTING



Select POINT TO POINT TESTING



Select SETTINGS menu (change LANGUAGE and TEST STANDARD)



Select to the required standard



Change to the required language



Product information, serial number



Confirm / OK



Display Line voltage, frequency and load current



Applies normal mains to EUT



Interrupts mains to EUT



Applies reversed mains to the EUT



Warning, EUT socket live



Warning, 500VDC supplied to EUT



Select Earth leakage (in IEC60601 setting)



Select Enclosure leakage (in IEC60601 setting)



Select Touch Leakage (in IEC61010 setting)



Select Touch Voltage (in IEC61010 setting)



Open EARTH single fault condition key



Open NEUTRAL single fault condition key



Earthbond test lead compensated



Earthbond test running



Go to HOME SCREEN

2 Getting Started

The Rigel SafeTest 60 is pre-programmed to perform electrical safety tests in accordance with a variety of international standards. To get started, simply follow these instructions;

Switch ON:

To switch on the Rigel SafeTest 60, please insert the mains cable to the power inlet, the SafeTest 60 will automatically power up in the HOME SCREEN.

2.1 Setting your language and preferred test standard

From the home screen, select SETTINGS to select the required language and test standard;



SETTINGS MENU

Press from HOME screen to enter SETTINGS menu;



Press the i key to view the firmware and hardware information Press the key confirm and return to the HOME menu



The Rigel SafeTest 60 will store the most recent settings in the SETTINGS MENU.

From the home screen, select the required test;



- Ω To select EARTH BOND TESTING
- µA To select LEAKAGE TESTING
- MΩ To select INSULATION TESTING
- To select POINT TO POINT TESTING
- To select SETTINGS menu (change LANGUAGE and TEST STANDARD

3 Earth bond testing

To perform an earthbond test, select the **Ω** icon from HOME screen.



The SafeTest 60 will automatically start the test when it is selected and will automatically stop by pressing the LEAKAGE, INSULATION, POINT TO POINT or HOME icon.

Connection between EUT and SafeTest 60;





Each time the earthbond probe is placed on a new test point, the zap circuit will be reactivated, ensuring accurate readings at every measurement point.



Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger!

To compensate for the test cable resistance, connect the test cable between the

black earthbond socket and the EUT earth, then press the 🔄 button on the front panel.

When the lead compensation is activated, the $\sum_{r=0}^{\Omega}$ icon will appear on the screen.



To remove the lead compensation, remove the probe and press the 📴 button.



Switching off the Rigel SafeTest 60 will not cancel the 'probe zero'.

4 IEC 60601 LEAKAGE testing

To perform an IEC 60601 leakage test, press from HOME screen to enter LEAKAGE test. If the required test standard needs to change, please press HOME and see 2.1.



To apply mains voltage in NORMAL POLARITY and START the test, press the statement of the front panel. The test will run until the statement button is pressed.

To apply mains in REVERSED POLARITY and START the test, press the **constant** button on the front panel. The test will run until the **constant** button is pressed.

To minimise the power breaks during your tests, please see 8.

will appear on the screen when the DUT socket is activated.

Connection between EUT and SafeTest 60;

EARTH LEAKAGE

When the SafeTest 60 is set to test to IEC 60601, the III will go to ENCLOSURE leakage and IIII to EARTH leakage.



To activate single fault conditions, use the and buttons on the front panel. popens the EARTH fault condition relay whilst the opens the NEUTRAL fault condition relay.

The leakage screen will indicate the current state of the selected fault conditions;

ALL Applied PartsLeakage Current TypeNCSFCEarth Leakage (3rd edition)*5mA10mAEarth Leakage (General)0.5mA1mA

* The pass fail limit for Earth Leakage in the 3rd edition of IEC 60601 has been increased from 500 μ A under normal condition to 5000 μ A for class I equipment with NO exposed metal parts that may become live when a fault appears.

0.1mA

0.5mA

ENCLOSURE LEAKAGE

Connection between EUT and SafeTest 60;

Enclosure Leakage

4.1 Displaying mains voltage, frequency and load current

During a leakage test, the mains voltage, frequency and load current can be displayed by pressing the $\frac{V/I}{V}$.



5 IEC 62353 LEAKAGE testing

To perform an IEC 62353 leakage test, press **PA** from HOME screen to enter LEAKAGE test. If the required test standard needs to change, please press HOME and see 2.1.



To apply mains voltage in NORMAL POLARITY and START the test, press the statement of the front panel. The test will run until the statement button is pressed.

To apply mains in REVERSED POLARITY and START the test, press the **constant** button on the front panel. The test will run until the **constant** button is pressed.

To minimise the power breaks during your tests, please see 8.

will appear on the screen when the DUT socket is activated. When the SafeTest 60 is set to test to IEC 62353, the SINGLE FAULT buttons and not are deactivated in order to perform the test as per IEC 62353 requirements.

Connection between EUT and SafeTest 60;

EQUIPMENT LEAKAGE IEC 62353



Current in µA (RMS)	ALL APPLIED PART
Equipment leakage – direct method.	
 Class I Equipment 	0.5mA
 Class II Equipment (touch current) 	0.1mA

6 NFPA-99 LEAKAGE testing

To perform an NFPA-99 leakage test, press **PA** from HOME screen to enter LEAKAGE test. If the required test standard needs to change, please press **ADDE** HOME and see 2.1.



To apply mains voltage in NORMAL POLARITY and START the test, press the statement of the front panel. The test will run until the statement button is pressed.

To apply mains in REVERSED POLARITY and START the test, press the **constant** button on the front panel. The test will run until the **constant** button is pressed.

To minimise the power breaks during your tests, please see 8.

will appear on the screen when the DUT socket is activated.



When the SafeTest 60 is set to test to NFPA-99, the 💮 will go to CHASSIS leakage and 🐨 to GROUND leakage.



To activate single fault conditions, use the and buttons on the front panel. opens the EARTH fault condition relay whilst the opens the NEUTRAL fault condition relay.

The leakage screen will indicate the current state of the selected fault conditions;



	For all applied parts	
Leakage Current Type	NC	SFC
Ground Leakage	0.3mA	1mA
Chassis Leakage	0.1mA	0.5mA

7 IEC 61010 TOUCH LEAKAGE & VOLTAGE testing

To perform an IEC 61010 touch leakage test, press **PA** from HOME screen to enter LEAKAGE test. If the required test standard needs to change, please press **HOME** and see 2.1.



To apply mains voltage in NORMAL POLARITY and START the test, press the statement of the front panel. The test will run until the statement button is pressed.

To apply mains in REVERSED POLARITY and START the test, press the **constant** button on the front panel. The test will run until the **constant** button is pressed.

will appear on the screen when the DUT socket is activated.

Connection between EUT and SafeTest 60;

TOUCH LEAKAGE AND TOUCH VOLTAGE IEC 61010



When the SafeTest 60 is set to test to IEC 61010, the P will go to TOUCH VOLTAGE and P to TOUCH LEAKAGE.



To activate single fault conditions, use the and buttons on the front panel. opens the EARTH fault condition relay whilst the opens the NEUTRAL fault condition relay.

The leakage screen will indicate the current state of the selected fault conditions.

IEC 61010 tests		
Tests	NC	SFC
Touch Leakage	0.5mA	3.5mA
Touch Voltage	33V	55V

8 Minimise your power breaks in IEC 60601

Certain medical equipment can be sensitive to sudden power breaks or have a long power-up cycle. To protect your equipment or to reduce the overall test time, we suggest you run the SafeTest 60 in the following sequence;

To minimise the power breaks to the EUT, all leakage measurements should be grouped by Single Fault Condition (SFC).

As such, all leakage measurements are carried out for a specific SFC, leakage measurements are then repeated for the next SFC. This is to minimise the power breaks and power ups.

NORMAL POLARITY TESTING – POWER UP

- 1. EARTH LEAKAGE Normal Supply
- 2. ENCLOSURE LEAKAGE Normal Supply, Earth Closed
- 3. ENCLOSURE LEAKAGE Normal Supply, Earth OPEN

NORMAL POLARITY TESTING – POWER DOWN

- 4. ENCLOSURE LEAKAGE Normal Supply, NEUTRAL OPEN
- 5. EARTH LEAKAGE Normal Supply, NEUTRAL OPEN

REVERSED POLARITY TESTING – POWER UP

- 6. EARTH LEAKAGE Reversed Supply
- 7. ENCLOSURE LEAKAGE Reversed Supply, Earth Closed
- 8. ENCLOSURE LEAKAGE Reversed Supply, Earth OPEN

REVERSED POLARITY TESTING – POWER DOWN

- 9. ENCLOSURE LEAKAGE Reversed Supply, NEUTRAL OPEN
- 10. EARTH LEAKAGE Reversed Supply, NEUTRAL OPEN

Below is a graph highlighting the Grouping of Single Fault Conditions (and the delays which are manually controlled by the User (ta, tb, tc & td) and the time in which the safety analyser performs the automatic test routines.



9 Insulation testing

To perform an insulation test, press $M\Omega$ from HOME screen



The SafeTest 60 will automatically start the test and will automatically stop by pressing the EARTHBOND, LEAKAGE, INSULATION, POINT TO POINT or HOME icon.



During this test, 500V D.C. is applied between the black socket on the back panel as well as earth pin in the EUT socket and both the live and neutral pins of the EUT.

The INSULATION VOLTAGE will be applied between L-N to EARTH for class 1 equipment or L-N to the black socket for class 2 equipment.

Connection between EUT and SafeTest 60;

INSULATION TESTING IEC 62353





Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger!

Do not connect any probe combination to voltages in excess of 30 V AC/DC with respect to earth potential when performing non-power tests. This can cause damage to the equipment.

Insulation resistance limit $M\Omega$	
 Class I Equipment 	>2MΩ
 Class II Equipment 	>7MΩ

10 POINT TO POINT testing

To perform a POINT TO POINT test, press in HOME screen.



Select Ω to perform a point to point earth bond test Select μ to perform a point to point leakage test

Select \frown to exit the point to point function and return to the HOME screen Select $\square \Omega$ will perform a standard insulation test

Connect the POINT TO POINT probes between the BLACK and GREEN socket on the back panel. The EUT socket will power up during leakage tests however the mains cable is not part of the measurement circuit hence it is shown as optional and not required. The POINT TO POINT test is ideal for earth bond testing on larger and or fix installed installations.

Connection between EUT and SafeTest 60;



POINT TO POINT TESTING

11 WARNING MESSAGES

The Rigel SafeTest 60 will automatically warn the user of possible incorrect test setups such as secondary earthing and isolated mains supply (mains voltage isolated from earth)

Secondary earth warning:



To perform a valid test, the secondary earth must be removed. Testing with a secondary earth will lead to invalid readings as the leakage current will flow through the low resistance secondary earth rather than the high resistance (1k Ω) body model in the Safetest 60.

Isolated earth error:



Please note that leakage values can appear at half the value as would be expected under a normal mains configuration.

12 About

From the HOME SCREEN, select SETTINGS, then the key to view the firmware and hardware information.



- Firmware version
- Serial Number

Ensure you have this information available when contacting Rigel Medical for Technical Support or Service.

13 Maintaining the Rigel SafeTest 60

13.1 Cleaning the Analyser

The Rigel SafeTest 60 case can be cleaned with a damp cloth with, if necessary, a small amount of mild detergent. Prevent excessive moisture around the socket panel or in the lead storage area.

Do not allow liquid inside the Rigel SafeTest 60 or near the sockets. Do not use abrasives, solvents or alcohol.

If any liquid is spilt into the Rigel SafeTest 60 case, the Analyser should be returned for repair, stating the cause of the defect.

13.2 User Maintenance

The Rigel SafeTest 60 is a rugged quality instrument. However, care should always be taken when using, transporting and storing this type of equipment. Failure to treat the product with care will reduce both the life of the instrument and its reliability. If the Rigel SafeTest 60 is subject to condensation, allow the Analyser to completely dry before use.

- Always check the Rigel SafeTest 60 and all test leads for signs of damage and wear before use.
- Do not open the Rigel SafeTest 60 under any circumstances.
- Keep the instrument clean and dry.
- Avoid testing in conditions of high electrostatic or electromagnetic fields.
- Maintenance should only be performed by authorised personnel.
- There are no user replaceable parts in the Rigel SafeTest 60.
- The unit should be regularly calibrated (at least annually).

13.3 Return Instructions.

For repair or calibration return the instrument to:-

CalibrationHouse Contact details	CalibrationHouse Address details
Service, Calibration and Repair	CalibrationHouse
Tel: +44 (0) 191 587 8739	11 Bracken Hill
Fax: +44 (0) 191 518 4666	South West Industrial Estate
Email: info@calibrationhouse.com	Peterlee, County Durham
	SR8 2SW, United Kingdom

Prior to returning your unit for service, please contact our service department to obtain a Returns Number.

By obtaining a Returns Number, your service request can be booked in advance thus reducing the down time of your equipment.

When asking for a Returns Number, please quote:

- Instruments name and model
- Serial number (see section 12)
- Firmware version (see section 12)

10 Technical Specifications

Earth Continuity

Pre-pulse
Pulse shape
Decay time
Method
Measurement Current
Max Test Voltage
Measuring Range (low range)
Resolution
Measuring Range (mid range)
Resolution
Measuring Range (high range)
Resolution
Accuracy
Circuit Protection

65-25A peak current, (0.1 to 0.8 Ω respectively) exponential decay 200 – 550µs to 5% of peak current , (0.1 to 0.8 Ω respectively) 2 wire, >± 200mADC into 2Ω 4-24Vrms o/c 0.001 – 0.999Ω 0.001Ω 1.00 – 9.99Ω 0.01Ω 10.0 – 19.9Ω 0.1Ω ± 1% of value, ± 5mΩ Test inhibited if ≥ 30VAC or DC at 4mm inputs

Insulation Resistance

Measurement	EUT to Earth
Voltage	500VDC @1mA.
Maximum O/C Voltage	<600VDC
Range	100K - 20M Ω ± 5% ± 2 digits
Resolution	0.01MΩ
Short circuit current	<2mA

Powered Leakage Measurements

IEC 62353
IEC / AAMI 60601
NFPA-99
IEC 61010
Test Voltage
Measuring Range
Measurement/Display Resolution
Accuracy
Mains Reversal
Single Fault Conditions
Frequency Response

Equipment Leakage (Direct) Earth + Enclosure Leakage Ground + Chassis Leakage Touch Leakage, Touch Voltage Mains Supply Voltage $0.1-9999\mu A$ (0.1-8000 μA typical for IEC61010) $0.1\mu A$ $\pm 2\%, \pm 5\mu A$ Soft key Open neutral and Open earth via soft key IEC 60601 – 62353, NFPA-99, and IEC 61010 selectable

Voltage measurement

Application	L-N, L-E, N-E and touch voltage (IEC 61010)
Range	0.0V – 300VAC
Resolution	0.1V
Accuracy	± 2% ± 2 digits (between 10V – 270VAC)
Mains frequency	45.0 – 66.0Hz
Resolution	0.1Hz
Accuracy	Unspecified

EUT Load Current Measurement

Range	0.0A – 20.0A
Resolution	0.1A
Accuracy	$\pm 5\% \pm 2$ digits

Power Source

Maximum current rating	20A @ 120V / 16A @ 230V
Duty cycle (@21°C ambient)	16A to 20A, 3 min. on/ 10 min. off
	10A to 15A, 3 min. on/ 5 min. off
	0A to 10A, continuous
Mains power	90-264V 48-64Hz
Weight	1.1kg / 2.5lbs (unit)
-	2.2kg / 5lbs (complete with accessories)

Size (L x W x D)

225 x 150 x 100mm / 9 x 6 x 4"

Environmental

Operating temperature Humidity Storage temperature Altitude Ingress Protection Operating pollution degree 0 to 40°C, 0 -98% Relative humidity, non-condensating -10 to 50°C 0 - 2000m IP 40 2, according to IEC 60529

Appendix A Pass / Fail Limits of IEC 60601-1

Excluding power cord				< 0.1 Ω			
Including power cord			< 0.2 Ω				
	Type B Applied	Parts Applied		e BF blied	Parts	Type CF Applied Parts	
Leakage Current Type	NC	SFC	NC		SFC	NC	SFC
Earth Leakage (3rd edition)*	5000µA	10000µA	500	0µA	10000µA	5000µA	10000µA
Earth Leakage (General)	500µA	1000µA	500µA		1000µA	500µA	1000µA
Enclosure Leakage	100µA	500µA	100µA		500µA	100µA	500µA
Patient Leakage (dc)	10µA	50µA	10µA		50µA	10µA	50µA
Patient Leakage (ac)	100µA	500µA	100µA		500µA	10µA	50µA
Patient Leakage (F-Type)	NA	NA	NA		5000µA	NA	50µA
Patient Leakage (Mains on SIP/SOP)	NA	5mA	NA		NA	NA	NA
Patient Auxiliary Current (dc)	10µA	50µA	10µA		50µA	10µA	50µA
Patient Auxiliary Current (ac)	100µA	500µA	100µA		500µA	10µA	50µA

Earthbond test limit at 25A, 50Hz

* The pass fail limit for Earth Leakage in the 3rd edition of IEC 60601 has been increased from 500 μ A under normal condition to 5000 μ A for class I equipment with NO exposed metal parts that may become live when a fault appears.

Appendix B Pass / Fail limits of IEC 62353

EARTHBOND TEST LIMIT AT 200MA AC OR DC							
EXCLUDING POWER CORD		< 0.2 Ω					
INCLUDING POWER CORD		< 0.3 Ω					
Current in µA (RMS)	APPLIED PART						
	Туре В	Type BF	Type CF				
Equipment Leakage – alternative method							
 Class I Equipment 		1000µA	1000µA				
 Class II Equipment 	500µA	500µA	500µA				
Equipment leakage – direct or differential method							
 Class I Equipment 		500µA	500µA				
 Class II Equipment (touch current) 		100µA	100µA				
Patient leakage current – alternative method (a.c.)							
- Class I & II		5000µA	50µA				
Patient leakage current – direct method (a.c.)							
- Class I & II		5000µA	50µA				
NOTE 1 This IEC 62353 standard does not provide measuring methods and allowable values for equipment producing d.c. leakage currents. In such a case the manufacturer should give information in accompanying documents.							
NOTE 2 Particular standards may allow different values of leakage current							

Appendix C Pass / Fail limits of IEC 61010

EARTHBOND TEST LIMIT (NO CURRENT SPECIFIED IN 61010)		
INCLUDING POWER CORD	< 0.2 Ω	
Tests	NC	SFC
Touch Leakage	500µA	3500µA
	001/	

Appendix D IEC 60601-1 Measuring Device



^{a)} Non inductive components ^{b)} Impedance >> measuring impedance Z ^{c)} Z(f) is the transfer impedance of the network, i.e. V_{out/in}, for a current frequency f.

Example of a measuring device MD according to IEC 60601-1 and its frequency characteristics